



UPR Mach 1 Style Chin Spoiler

Before getting started lay the chin spoiler out in the sun if possible to allow it to return to its normal shape and make it easier to work with. If the weather isn't co-operating then another option is to use a blow dryer or heat gun on low heat to warm it up and return it to normal shape. DO NOT over heat it the plastic has memory and will return to its molded shape when it warms up. When removing the chin spoiler from the plastic make sure to pull out the hardware pack and put it to the side. It is taped to the plastic so do not throw away.

There are two ways that the chin spoiler can be mounted. The first is to mount it back ¼" from the leading edge of the bumper cover this is how the factory Mach 1 chin spoiler is located, the rear of the chin spoiler will be flush with the wheel well. The second way is to mount it flush with the front of the bottom of the bumper cover.

1. Jack up the front of the car so you have enough room to drill the holes in the bottom of the bumper cover and support the car with jack stands.
2. If you have another pair of hands to hold the chin spoiler in place mark the locations for the holes to be drilled if you don't then use tape to locate the chin spoiler on the bumper and mark the holes.
3. Before drilling look behind the bumper cover to ensure nothing is hanging down into the area you will be drilling. If there is tie off the wires so you will not drill into them.
4. Using a ¼" drill bit drill the holes in the bottom of the bumper cover starting in the back corner and working your way around. Only drill far enough for the bit to go through the bumper cover and be careful to not drill too far.
5. Push in the clip body through the chin spoiler and into the hole in the bumper, then push the threaded screw into the clip. Repeat until all the clips are in.