



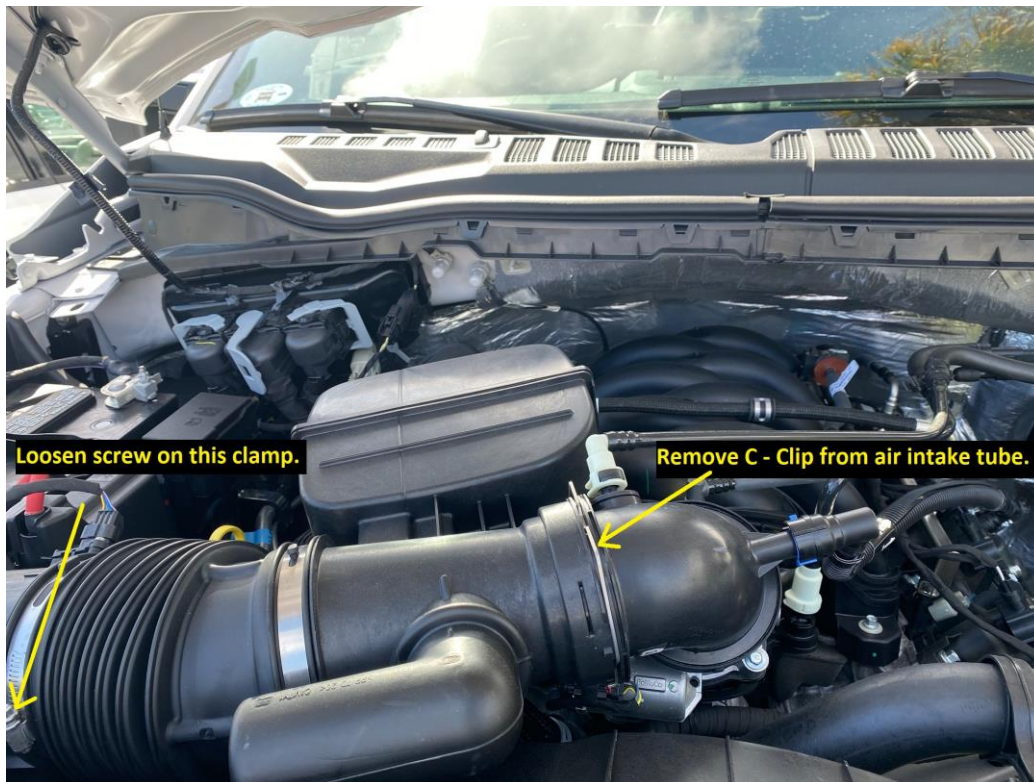
## UPR Oil Catch Can Installation

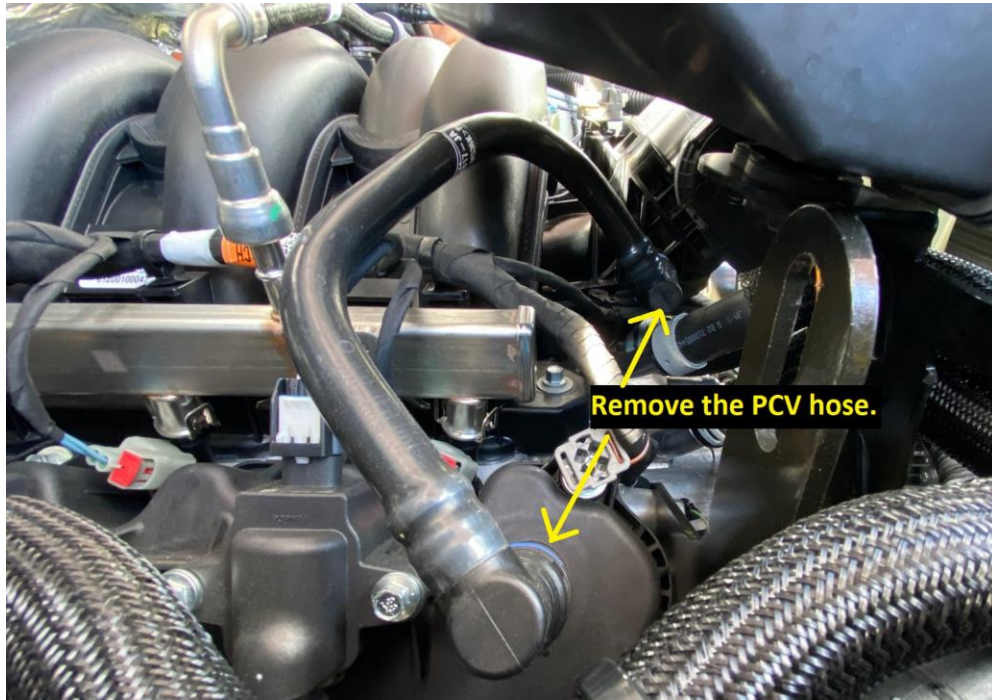
### 2023-24 7.3 Gas Ford F250

1. The UPR Catch Can for the **2023-2024** F250 7.3 Gas engine mounts to the **driver side** battery hold down stud. Find the threaded spacer assembly in the hardware kit. Install the spacer onto the battery hold down stud until it meets the factory hold down nut. Tighten the spacer by the nut provided.
2. Install the Catch Can onto the Spacer assembly and secure it using the supplied quick release knob.
3. Remove the air intake tube for easier access to the PCV tube. You will need a screwdriver for the clamp. There is a large C Clip that is easily pulled off by hand to release the engine side of the air intake tube.
4. Remove the factory PCV tube. Both fittings release easily by pushing the tab to the side and lifting the fitting off.
5. The top fitting on the catch can will connect to the valve cover fitting using the longer hose in the kit. From the valve cover, run the over the intake manifold to the catch can.
6. The side fitting on the catch can will connect to the intake manifold vacuum port. The 45 degree end of the hose connects to the catch can, while the 90 degree end connects to the intake manifold.
7. The Clean Side Separator will connect to the driver side PCV fitting. Remove the driver side PCV hose from the valve cover fitting by sliding the clip on the fitting to the side and lifting the hose off. Install the CSS onto the valve cover fitting. The CSS uses a collar that is to be lifted up before installing on to the PCV fitting much like an air compressor hose would. Make sure the CSS is secure by pushing down until you hear the collar click into place.
8. Rotate the hose end fitting in the driver side PCV hose 90 degrees until it is able to connect to the CSS fitting with the CSS fitting facing up. Install the hose onto the CSS.
9. Reinstall the air intake tube. Be sure to properly reinstall the large C clip and tighten the clamp.
10. Check all of your connections to make sure they are secure. Check the catch can mount to make sure it is tight and secure.



**Install Threaded stud onto battery hold down stud and tighten. Install Catch Can with knob.**

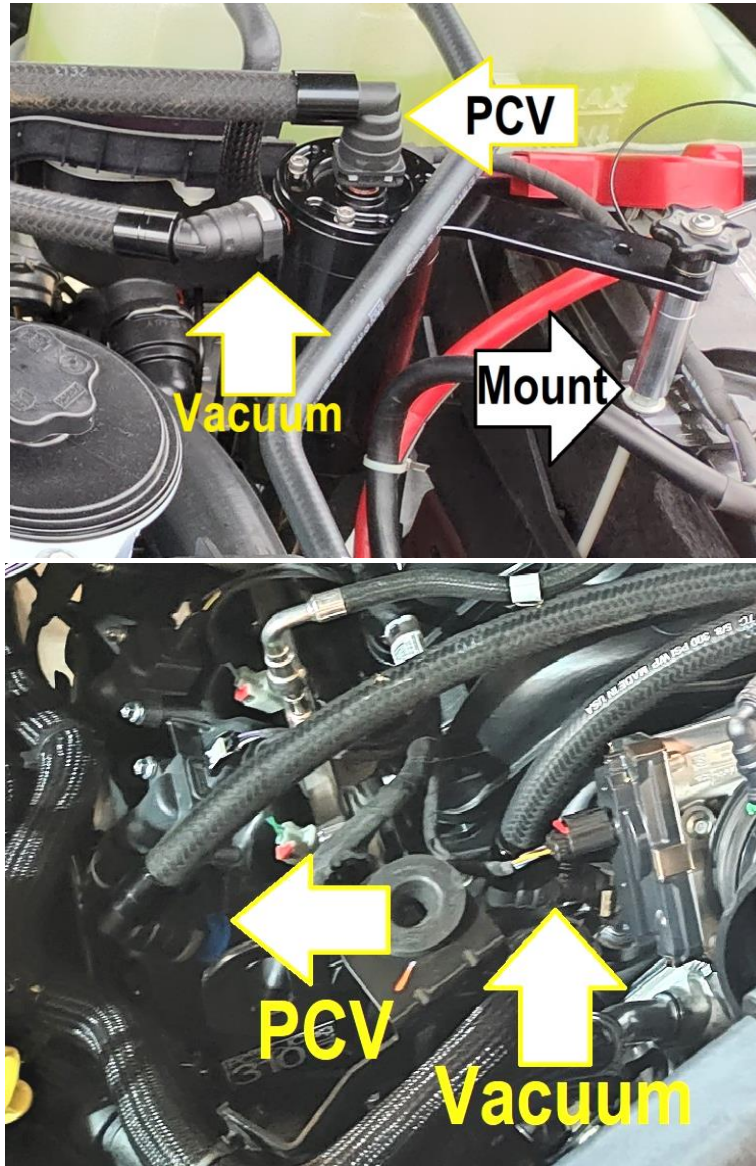




The fittings are removed by pushing the retainer to the side and lifting the fitting off.







Always check and drain the catch can more often in winter / freezing weather. If the water/oil mixture in the catch can is allowed to freeze it will cause damage to the catch can and internal components. Any damage due to freezing is NOT WARRANTY.

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