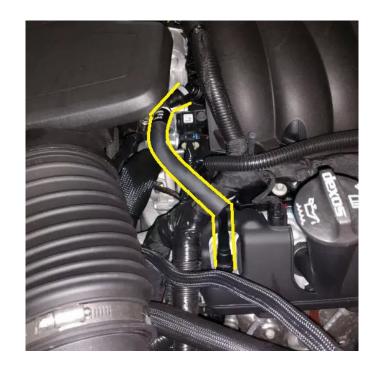


UPR Oil Catch Can Installation

19-23 GM Chevrolet GMC HD Truck 6.6L Pro Series Single Valve Oil Catch Can



1. Remove the battery hold down bolt, then install your UPR Catch Can bracket in this location re using the factory bolt. Position the catch can so that it does not interfere with any of the AC lines and tighten the bolt.



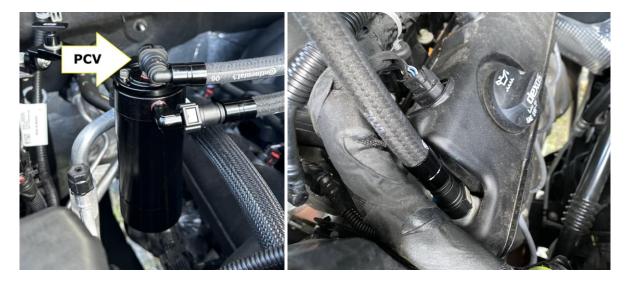
2. Remove the PCV hose connecting the driver's side the valve cover to the vacuum port just behind the throttle body.







3. Install the 'Clean Side' hose to the side fitting on the catch can, and connect it to the vacuum port just behind the throttle body (if you selected to add the Billet Pro Series check valve, the arrow faces away from the catch can, towards the engine)



4. Install the "Dirty Side" PCV hose onto the top fitting of the catch can, then connect it to the driver side valve cover.





Clean Side Catch Can (Optional)



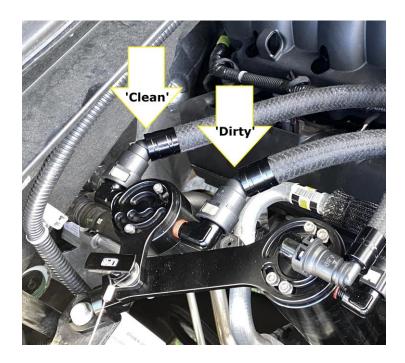
1. If you selected the clean side catch can: Attach the clean side catch can bracket to the PCV side catch can bracket with the same knob used to install he PCV catch can.



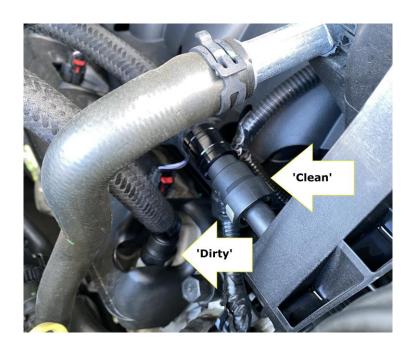
2. Remove the clean side hose from the passenger side of the engine. Press the buttons on the fittings to release them.

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3. Connect the hoses to the catch can as shown. The 'Clean' hose will have a 45 degree and a straight fitting. The 'Dirty' hose will have 45 degree fittings on both ends.



- **4.** Rout the hoses so that the 'Dirty' hose connects to the passenger side valve cover fitting, and the 'Clean' hose connects to the male fitting on the air box.
- **5.** Go back and check all connections, and make sure the catch can is secured.





Tips:

Be sure to check your catch can in 1000 mile intervals until you do your first oil change so you know how much oil your PCV system is ingesting and how frequent to check the can. 2. In colder months you will need to check the catch can more frequently as it will collect moisture and need to be emptied. 3. Cleaning tips you will only use a good quality dish soap and nothing else to cut and oil or much that collects over time. As any other cleaner can damage the anodizing and discolor the can.

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