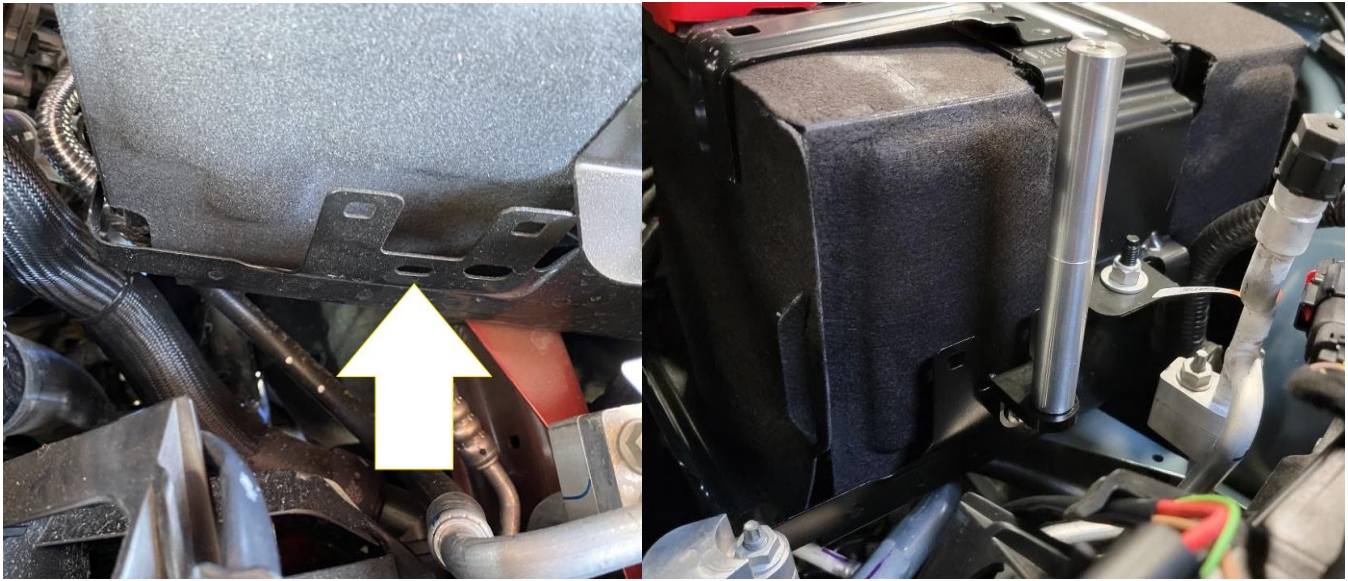


UPR Oil Catch Can Installation

2021 ½-24 Bronco 2.3L Single Valve Catch Can

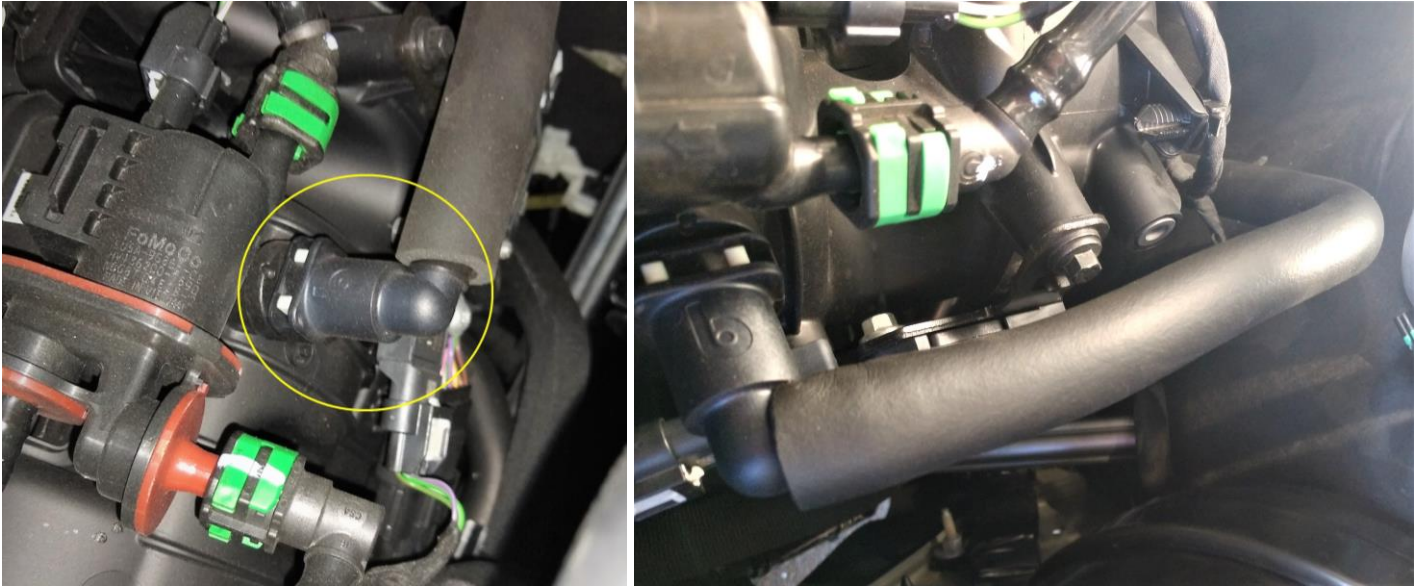
1. Attach the bracket to the middle hole on the battery tray using the supplied hardware. Removing the battery or loosening the mount is optional. A box end wrench is recommended to secure the mounting nut.



2. Fasten the catch can onto the bracket and tighten the UPR quick release knob (Style May vary from photo). You can 'clock' the position of the catch can by loosening the allen screws on top for optimal positioning.



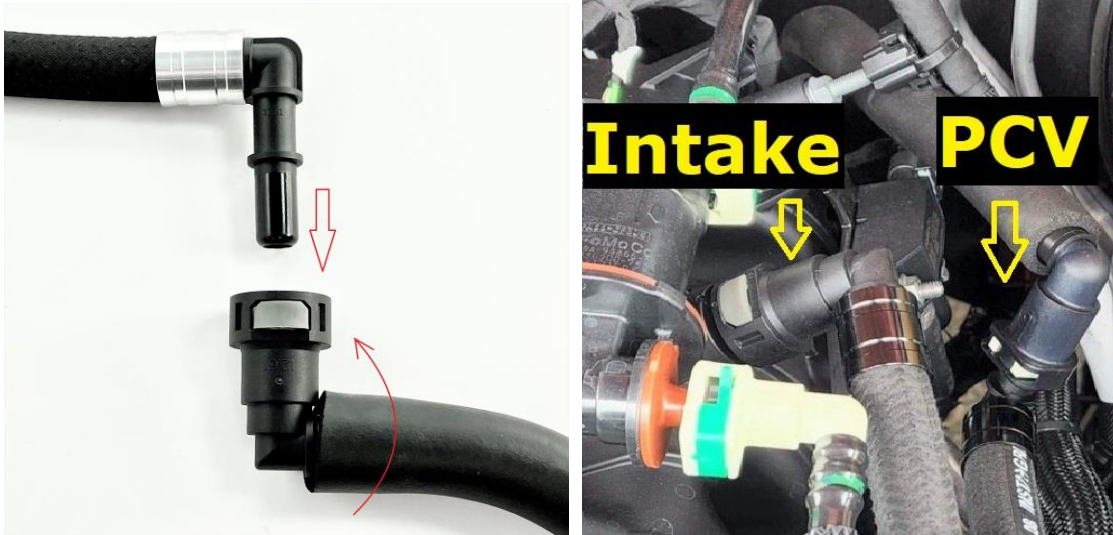
3. Locate the OEM PCV hose that comes up from the back of the engine on the driver side and connects to the intake manifold vacuum port. Carefully disconnect the fitting from the intake manifold by pushing the button on the quick release fitting. (As pictured, the button will be *under* the fitting) DO NOT PRY the button out or pry the fitting off. Do not remove the entire hose.



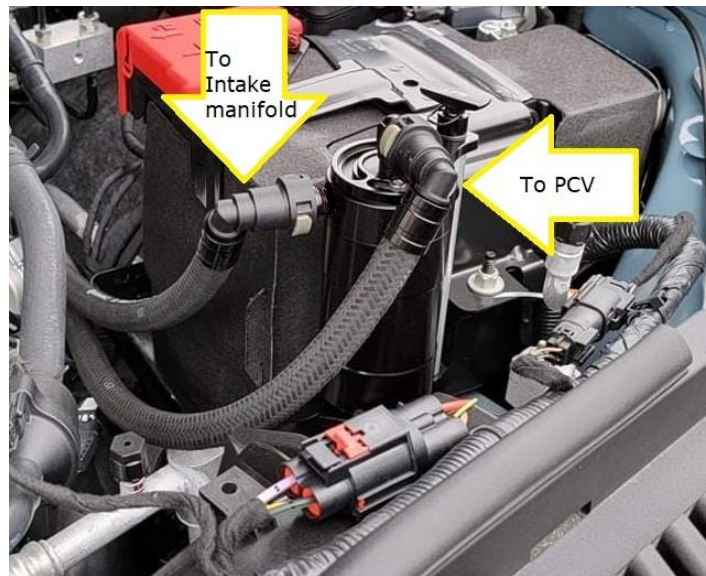
4. The catch can hoses will have a special '12.61' female fitting for the intake manifold vacuum fitting, and a Male 90 Degree fitting for the 'Dirty' or PCV side which will connect to the factory PCV hose.



5. Connect the dirty side of the catch can system by twisting the fitting in the factory hose to make it easier to connect to the UPR male connector on the PCV hose. Then, connect the '12.61' Female fitting to the Intake Manifold vacuum port.



6. Route the hoses towards the UPR catch can and connect them as shown. PCV to the top of the catch can, Intake manifold vacuum to the side.





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8. Check your UPR catch can every 1000 miles until you get an idea of how rapidly it fills. In cooler weather, there will be more of a milky, watery substance due to condensation and in warm weather will look like engine oil, but will typically have less in the catch can.

You must dispose of the liquid collected in the catch can (with used waste oil) properly according to your local laws and regulations.

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