

## UPR Grille Replacement Letters Compatible with 21-24 Ford Bronco

3683 – 01 - 14

Remove the upper radiator support filler panel by removing the 9 plastic fasteners. A flat blade screwdriver or panel removal tool works great for this step.



**Pro Tip:** Apply masking tape on the fenders at each end of the grille before removing it to prevent scratching or chipping the paint on the fenders.

Once the panel is removed, you will have 4 ten-millimeter bolts to remove. Once the bolts are removed you can carefully start popping the grille assembly out. Make sure to disconnect the wires and water squirter connection at the top passenger side of the radiator support.

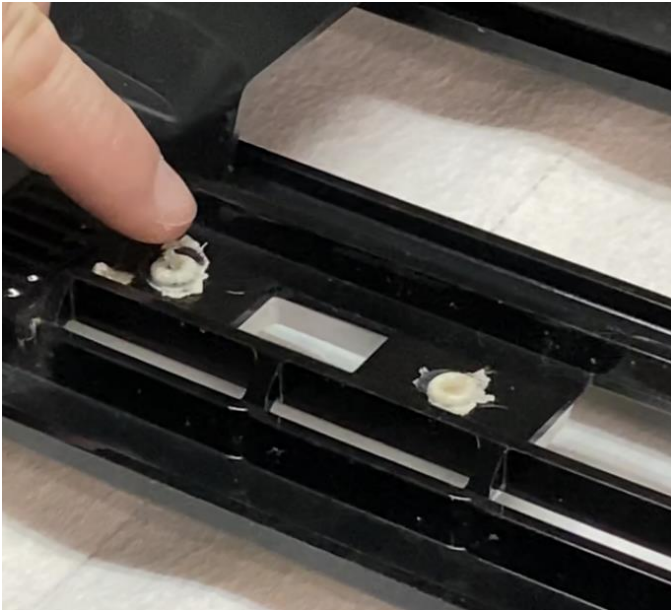


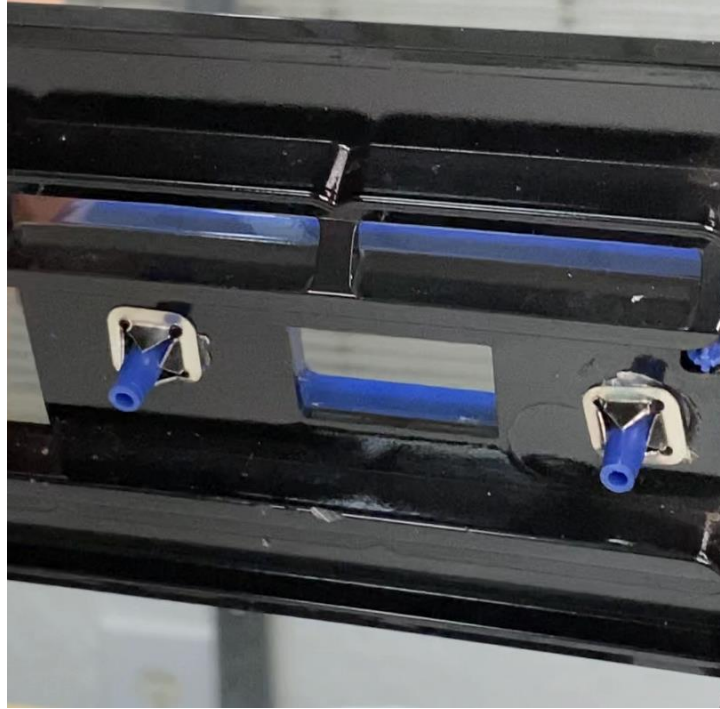
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With the grille removed, you can access the back of the grille and see where the plastic locating pins were melted to the front grille. Remove the front camera bracket using a T30 Torx bit to allow access to the back of the 'O' and the 'N'.



Use a 1/4" or larger drill bit to carefully drill out the melted over section of each locating pin. You only need to knock off the area that is melted. Do not drill into the grille assembly. Scrape off any remaining residue.





Once you have removed the factory letters, clean the area where the new letters will adhere with a good wax and grease remover (found at any auto parts store). Peel the adhesive backing off of the letters and insert the new UPR grille letters into the grill assembly. While holding the letter in place, push the retainers onto the grill letter pins.

Reinstall the grille assembly

The UPR replacement grille letters can be washed with mild automotive car wash products. Pressure washing, harsh chemicals or solvents are not recommended.

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