

## ***UPR Spherical Bushings***

- 1) Remove the old bushings. We suggest soaking them with Liquid Wrench or a similar product to loosen them before removal. Using a small sledge hammer, drive the old bushings inward to loosen them. Then hammer them back out.
- 2) Clean the rust & paint from the housing bore using sandpaper or scotch-bright.
- 3) Remove the retainer ring / nut new bushing. Tap the new bushing into the rear end evenly until it seats.
- 4) Apply Loc-tite to bushing threads. Screw on retainer ring and tighten with pliers.

## ***UPR Spherical Bushings***

1. Remove the old bushings. We suggest soaking them with Liquid Wrench or a similar product to loosen them before removal. Using a small sledge hammer, drive the old bushings inward to loosen them. Then hammer them back out.
2. Clean the rust & paint from the housing bore using sandpaper or scotch-bright.
3. Remove the retainer ring / nut new bushing. Tap the new bushing into the rear end evenly until it seats.
4. Apply Loc-tite to bushing threads. Screw on retainer ring and tighten with pliers.

## ***UPR Spherical Bushings***

1. Remove the old bushings. We suggest soaking them with Liquid Wrench or a similar product to loosen them before removal. Using a small sledge hammer, drive the old bushings inward to loosen them. Then hammer them back out.
2. Clean the rust & paint from the housing bore using sandpaper or scotch-bright.
3. Remove the retainer ring / nut new bushing. Tap the new bushing into the rear end evenly until it seats.
4. Apply Loc-tite to bushing threads. Screw on retainer ring and tighten with pliers.

## ***UPR Spherical Bushings***

1. Remove the old bushings. We suggest soaking them with Liquid Wrench or a similar product to loosen them before removal. Using a small sledge hammer, drive the old bushings inward to loosen them. Then hammer them back out.
2. Clean the rust & paint from the housing bore using sandpaper or scotch-bright.
3. Remove the retainer ring / nut new bushing. Tap the new bushing into the rear end evenly until it seats.
4. Apply Loc-tite to bushing threads. Screw on retainer ring and tighten with pliers.

## ***UPR Spherical Bushings***

1. Remove the old bushings. We suggest soaking them with Liquid Wrench or a similar product to loosen them before removal. Using a small sledge hammer, drive the old bushings inward to loosen them. Then hammer them back out.
2. Clean the rust & paint from the housing bore using sandpaper or scotch-bright.
3. Remove the retainer ring / nut new bushing. Tap the new bushing into the rear end evenly until it seats.
4. Apply Loc-tite to bushing threads. Screw on retainer ring and tighten with pliers.